	8	7	6	5	4	3	
D	INSERT RAIL IN E BODY WITH LEG F, RAILS SHOULD BE F AT BOTH	EACH SIDE OF ACING CENTER. LUSH WITH BODY I ENDS		BODY ANE (TYP 2 PLC)	" DIA EACH HOLE		
С	AND BOTTOM. THEN PLUG WELD OVER HOLE TOP AND BOTTOM AND FINISH SMOOTH.						
			NSTALL SINGLE PASS FINISH VELD BETWEEN TUBE AND ODY JUST BELOW RIB ON OROP TUBE. WELD MUST BE CONSISTENT AND SMOOTH		OPPOSITE PIN	PLATE FROM END IS. PLATE SHOULD BE ND ONCE FULLY PINS.	
A						UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: N/A ANGULAR: ±1/2DEG TWO PLACE DECIMAL:±0.013 in	DRAWN CHECKED ENG APPR.
	QTY.PART NO.10527000100010042052700010001002105270001000100520518000100010011052700010001003	DESCRIPTION VALVE BODY VALVE RAIL VALVE DROP TUBE 1/8" DIA X 3/4" SS DOWEL VALVE PLATE	PIN	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF REMCON PLASTICS INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF REMCON PLASTICS INC IS PROHIBITED.	NEXT ASSY USED ON APPLICATION	THREE PLACE DECIMAL: ±0.063 in PROJECT NUMBER: 2086 MATERIAL SEE INDIVIDUAL COMPONENT SPECS FINISH SEE INDIVIDUAL COMPONENT SPECS DO NOT SCALE DRAWING	COMMENTS:
	8	7	6	5	4	3	I

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